

Work Order ID 56185

February 12, 2010 9:49:38 AM

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Item ID: D412-694-017

Revision ID:

Item Name: Bearing Overhaul

Start Date: 2/12/10 Start Qty: 1.00

Required Date: 2/12/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:  Date:

QC: Date:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo


0.00

Document Control

Photocopy bluefile & type labels per PPPD412-694-017

CHG001



 for LL 10/02/12

110

0.00




Pick Kit

Packaging

Memo

0.00

Packaging

 10/02/12

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

 10/02-12

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Item ID: D412-694-017

Revision ID:

Item Name: Bearing Overhaul

Start Date: 2/12/10 Start Qty: 1.00

Required Date: 2/12/10 Req'd Qty: 1.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-694-017. Location: _____ : PPP Rev: PART

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept



Setup Start



Stop



Cust Item ID:

Customer:



10/2/12

10/02/12

ME
10-2-12

Picklist Print

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Work Order ID: 56185

Parent Item: D412-694-017

Parent Item Name: Bearing Overhaul

Comments: IPP Rev:A New Issue 06-04-21 JLM

Start Date: 2/12/10

Required Date: 2/12/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3121-21 Bolt		Manufactured	No			120	Each	37.0000	7.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	37
46032	5
50096	10
54769	2
54797	20

D3121-241



Bearing Assembly

Manufactured No

120	Each	23.0000	5.0000
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Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	10
54770	10

Main Warehouse

ST235B	13
55005	13

54770

54770

Rec'd 2/12/10 ①

Picklist Print

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Work Order ID: 56185

Parent Item: D412-694-017

Parent Item Name: Bearing Overhaul

Comments: IPP Rev:A New Issue 06-04-21 JLM

Start Date: 2/12/10

Required Date: 2/12/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3137-3
Guide

Manufactured No

120

Each

19.0000

1.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

19

54449

19

120

Each

25.0000

1.0000

D3137-5

Manufactured No

Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

25

10536

1

24547

2

46740

22

120

Each

54.0000

2.0000

D3183-045

Manufactured No

Bearing Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

54

46393

3

51560

2

52209

49

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Shop Packet Print

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Picklist Print

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Work Order ID: 56185



Parent Item: D412-694-017



Parent Item Name: Bearing Overhaul

Start Date: 2/12/10

Required Date: 2/12/10

Comments: IPP Rev:A New Issue 06-04-21 JLM

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS24694-S101		Purchased	No			120	Each	88.0000	1.0000			



Screw



2/12/12 ①

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

88

103338

5

110363

83

110363